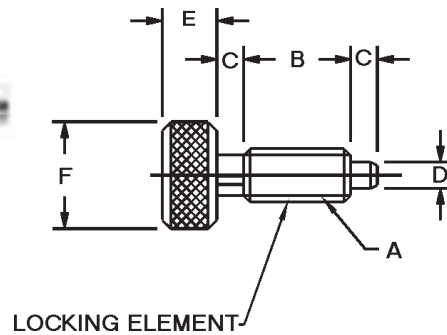


# Retractable Plunger Pin

## Retractable Plungers Hand Retractable Locking Style



- Improved design allows plunger pin to be locked in fully retracted position
- Used in machining applications as positioners, loading pins or indexing devices
- Plunger pin has slight taper on end to assure easy alignment
- Zinc Plated Carbon Steel, 303 Stainless Steel
- Phenolic Nose Prevents Marring of Soft Material
- Supplied with locking element

### Heavy Force Hand Retractable Locking Style Plungers

Steel Part Number	Steel Phenolic Nose Part Number	Stainless Steel Part Number	Stainless Steel Phenolic Nose Part Number	End Force Pounds		A	B	C	+.001 -.002 D	E	F	Net Wt. (lbs.) 10 Pcs.
				Start	Full							
27421	27515	27821	27519	1.0	5.0	1/4-20	1/2	1/8	.124	1/4	1/2	.3
27422	27516	27822	27520	1.5	6.0	5/16-18	5/8	3/16	.155	9/32	5/8	.5
27423	27517	27823	27521	1.5	8.0	3/8-16	3/4	7/32	.186	5/16	3/4	.7
27424	27518	27824	27522	2.5	10.0	1/2-13	7/8	1/4	.249	3/8	1"	1.3

### Light Force Hand Retractable Locking Style Plungers

Steel Part Number	Steel Phenolic Nose Part Number	Stainless Steel Part Number	Stainless Steel Phenolic Nose Part Number	End Force Pounds		A	B	C	+.001 -.002 D	E	F	Net Wt. (lbs.) 10 Pcs.
				Start	Full							
27426	27523	27826	27527	0.5	2.5	1/4-20	1/2	1/8	.124	1/4	1/2	.3
27427	27524	27827	27528	0.75	3.0	5/16-18	5/8	3/16	.155	9/32	5/8	.5
27428	27525	27828	27529	0.75	4.0	3/8-16	3/4	7/32	.186	5/16	3/4	.7
27429	27526	27829	27530	1.25	5.0	1/2-13	7/8	1/4	.249	3/8	1"	1.3

### Heavy Force Hand Retractable Locking Style Plungers Metric

Steel Part Number	End Force Kilograms		Class 6g ISO A	B	C	+.025 -.050 D	E	F	Net Wt. (Kg) 10 Pcs.
	Start	Full							
27551	0.45	2.27	M6x1.0	12.50	3.17	3	6.3	12.7	.16
27552	0.68	2.72	M8x1.25	16.00	4.75	4	7.0	15.8	.27
27553	0.68	3.63	M10x1.5	19.00	5.50	5	7.9	19.0	.38
27554	1.13	4.54	M12x1.75	22.00	6.35	6	9.4	25.4	.7

### Light Force Hand Retractable Locking Style Plungers Metric

Steel Part Number	End Force Kilograms		Class 6g ISO A	B	C	+.025 -.050 D	E	F	Net Wt. (Kg) 10 Pcs.
	Start	Full							
27555	0.225	1.135	M6x1.0	12.50	3.17	3	6.3	12.7	.16
27556	0.34	1.36	M8x1.25	16.00	4.75	4	7.0	15.8	.27
27557	0.34	1.815	M10x1.5	19.00	5.50	5	7.9	19.0	.38
27558	0.565	2.27	M12x1.75	22.00	6.35	6	9.4	25.4	.7